SPECTRA OPTICAL COMPARATORS

a mi

SPECIFICATIONS

PERFORMANCE

X & Y Accuracy X & Y Perpendicularity **Z** Perpendicularity **Encoder Resolution**

Ux=2.5+L/25 μm, Uy=2.5+L/15 μm 12.5 μm (0.0005") 7.5 µm (0.0003") 2.0 µm (0.000080")

PHYSICAL

Measuring Volume Part Weight Capacity Stage Surface Stage Material

X & Y Ways Bench Model Floor Model

300x150x75 mm (12"x6"x3") 9 kg (20 lbs) 450x125 mm (18"x5") with Dovetail Slots Steel with "Bright Nickel" Finish Steel Balls and Rods 950x1075x1025 mm (38"x43"x41"), 114 kg (250 lbs) 950x1075x1775 mm (38"x43"x71"), 146 kg (325 lbs)

FEATURES

Image Profile Light **Surface Light Data System** Warranty **Lens Options Screen Options**

14" Erect Image, Bright and Sharp Condensed 100W Halogen Through the Lens, 50W Halogen Q16 DRO or InSpec Metrology Software One Year Parts and Labor 10x, 20x, 311/4x, 40x, 50x, Quick Change Crosshair, 1-Quad, 2-Quad, Tool, Thread, Micro-Radius

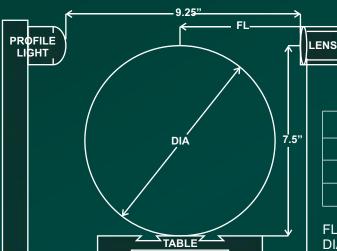
REQUIREMENTS

Environment Power

MICRO VI

20°C ±2°, 30-80% Humidity 110 VAC or 220 VAC, 50-60 Hz, 5 A

NOTES: Width 43" with Q16, 20" without Q16. Computer required for InSpec. Specifications subject to change. Accuracy is in µm. L is length measured in mm.



Mag	FL	DIA
10x	4.4"	7.50"
20x	2.2"	4.35"
50x	1.0"	2.25"

FL - Focal Lenth DIA - Maximum Part Diameter

Spectra **Accessories**





V-Block and Centers

- Set of Two
- 1.8" Radius Swing
- 2.0"x2.0"x1.3" Overall Size
- Steel Centers
- Aluminum V-Blocks

Risers for V-Blocks

- Set of Two
- 3.8" Radius Swing
- 2.0"x1.8"x1.3" Overall Size
- Aluminum Risers



Rotary Vise Fixture

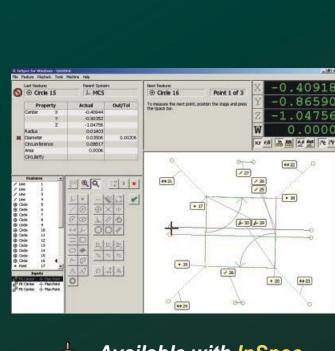
- 360° Continuous Rotation
- 1.5"x1.5" Steel Jaw Vice
- 4.0"x4.0"x1.5" Overall Size
- Aluminum Base



Helix Fixture

- 20° Swivel Angle
- 12.5"x2.5"x1.0" Overall Size
- Aluminum Construction Shown with V-Blocks & Centers

Large Capacity Measuring Stage Quick Change 10x to 50x Lenses Bench and Floor Models Bright 14" Screen Sharp, Erect Image





Available with InSpec Metrology Software

Micro-Vu Corporation 7909 Conde Lane Windsor, CA 95492 USA

Phone 707 838 6272 Fax 707 838 3985

www.microvu.com



sales@rfminc.net www.rfminc.net

MICRO-VU CORPORATION

The Spectra Optical Comparators offer a large capacity stage for dimensional and profile measurements. The horizontal double-mirror design produces Images that are sharp and erect. Bench and floor models are offered for shop floor environments.

 Large Precision Stage 300x150x75 mm (12"x6"x3") Travel 450x125 mm (18"x5") Stage Area

 Long Focal Length Lenses **Accommodate Large Parts**

 Precision Linear Encoders 2.0 µm (0.000080") Resolution

• Erect 14" Diameter Image

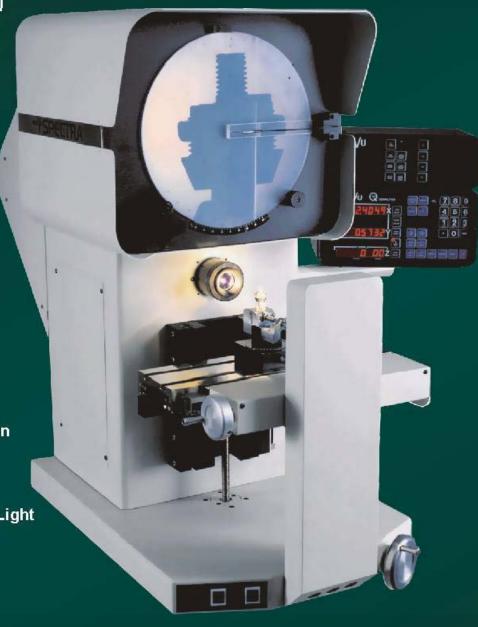
Rotatable Glass Screens

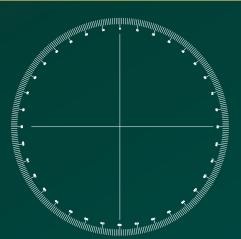
• 1 Minute Electronic Protractor

• Thru-The-Lens Surface Illumination **Produces Bright Images**

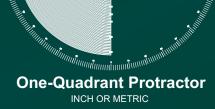
• Collimated, High Intensity Profile Light **Ensures Sharp Image**

Optional ED-50 Edge Detector





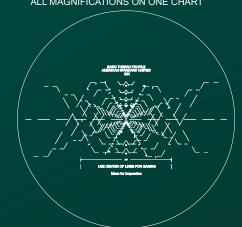
Plain Crosshair



 MAGNIFICATIONS:
 10X
 20X
 40X

 INCH SCREEN:
 0.004"
 0.002"
 0.001"

 METRIC SCREEN:
 0.20MM
 0.10MM
 0.02MM
 ALL MAGNIFICATIONS ON ONE CHART



Tool Room Chart INCH OR METRIC

MAGNIFICATIONS: 10X 20X 40X INCH SCREEN: 0.004" 0.002" 0.001" METRIC SCREEN: 0.20MM 0.10MM 0.02MM ALL MAGNIFICATIONS ON ONE CHART

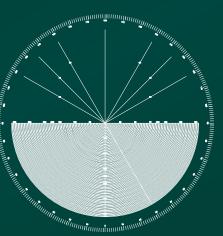
Thread Chart INCH OR METRIC

 MAGNIFICATIONS:
 10X
 20X
 40X

 INCH SCREEN:
 0.004"
 0.002"
 0.001"

 METRIC SCREEN:
 0.20MM
 0.10MM
 0.02MM

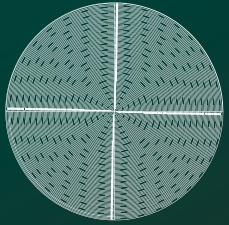
ALL MAGNIFICATIONS ON ONE CHART



Two-Quadrant Protractor

INCH ONLY

MAGNIFICATIONS: 10X 20X 40X INCH SCREEN: 0.004" 0.002" 0.001" INCH SCREEN: ALL MAGNIFICATIONS ON ONE CHART



Micro-Radius Chart

INCH ONLY

ALL MAGNIFICATIONS ON ONE CHART

MAGNIFICATIONS: 10X 20X 40X INCH SCREEN: 0.004" 0.002" 0.001"

InSpec Metrology Software

Powerful Yet Easy-to-Use Point and Click Programming Easy GD&T Tolerancing Automated Reporting

