



HF5

Field of View Measuring System

- HF5 is high precision, two dimensional measurement machine.
- Features a horizontal layout optimized to measure cylindrical parts.
- Compact and lightweight desktop machine.
- Includes a stage with a rotation range of 90° that allows for helical screws to be positioned at an angle.
- Offers a large depth of focus with 30 mm.
- Incorporates a touch panel that allows for automatic measurement programs search, execution and measurement results display.
- Includes the next generation InSpec Metrology Software.
- Advanced LED lighting including axial and profile light.



Technical Specifications

Measurement Capacity	XY Accuracy		Measurement Range
69.3 x 49.6 mm, 0-90°	At Calibration Plane	5.0 μm ^{1,2,3,4}	30 mm
	Within ± 10 mm of Calibration Plane	(5.9 + L/60) μm ^{1,2,3,4}	

Machine Dimensions	Stage Weight Capacity
282 x 777 x 655 mm	3 kg

1. Within operating temperature of 20.0°C \pm 1°C.
2. L is in mm.
3. Up to lengths of 75 mm.
4. Using Micro-Vu Calibration Artifact.

Product information is subject to change without prior notice as a result of ongoing technical development.

Key Features

- Large Measurement Range
 - Minimizes Measurement Error
 - Minimizes Focus Adjustments
- Single Snapshot Measurement
- Includes fixture kit for horizontal machine layout
- Automatic Part Identification
 - Adjusts to Part's Orientation
 - Minimal Part Fixturing Required
- Stage with 90° rotation range
- Programmable Light Settings

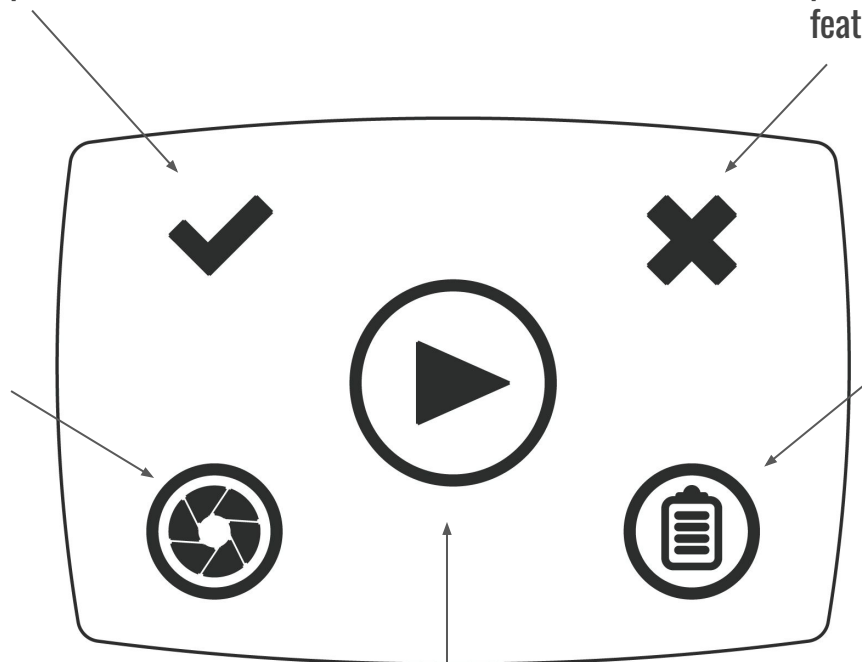
Touch Panel

Pass Indicator:
Illuminates green indicating the part passed inspection.

Fail Indicator:
Illuminates red when the part fails inspection or a feature fails to measure.

Live Image:
Press to display a live video image.

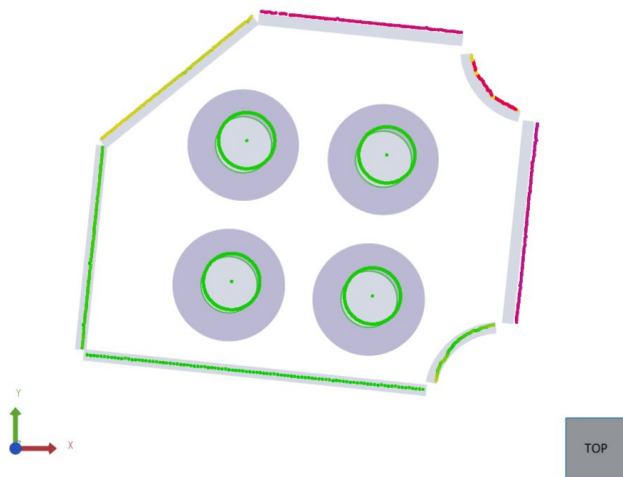
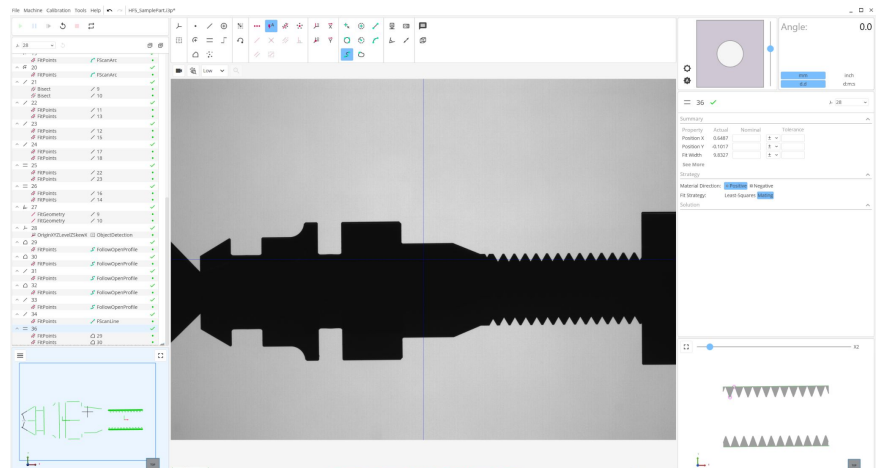
Report:
Opens and closes the Reporting page. Prints the report.



Play:
Runs programs. Searches pattern library and runs program. Displays the machine's state.

InSpec Software

- Concise screen layout.
- Advanced edge detection algorithms.
- Sub-pixel accuracy and repeatability.
- Included vision and light calibration routines.



- Import nominal values from 3D CAD models or based on reference part measurements.
- Profile Evaluation using advanced fit strategies.
- Colored datapoint indicators provide conclusive results.

- Automatically record data and print an inspection report.
- Export measurement results and data automatically after completing measurements.
- Advanced geometric dimensioning and tolerancing capability.

Reporting

Filter Properties: None Include Schematic

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Feature ID	Actual	Nominal	Dev/Nom	Out/Tol	Pass/Fail
14.2	Diameter	4.000 ± 0.500	-0.0213	—	Pass
	Position X	10.000 ± —	—	—	Pass
	Position Y	16.000 ± —	—	—	Pass
	Position Z	0.000 ± —	—	—	Pass
	Position 23	-0.3693 -0.4618	φ 0.5 A B C P 0.1 A	—	—
14.3	Diameter	4.000 ± 0.500	-0.0288	—	Pass
	Position X	20.000 ± —	—	—	Pass
	Position Y	16.000 ± —	—	—	Pass
	Position Z	0.000 ± —	—	—	Pass
	Position 23	-0.3496 -0.4550	φ 0.5 A B C P 0.1 A	—	—
16	Position X	0.000 ± —	—	—	Pass
	Position Y	15.0674	15.000 ± —	—	Pass
	Position Z	0.0000	0.000 ± —	—	Pass
17	Position X	10.000 ± —	—	—	Pass
	Position Y	25.0811	25.000 ± —	—	Pass

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